

Work Order ID 57018

March 17, 2010 7:16:55 AM

Page 1

Item ID: D412-709-015

Accept

Revision ID:

Item Name: Hinge Panel Door Modification

Start Date: 3/17/10 Start Qty: 6.00

Required Date: 3/19/10 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev A

100



0.00

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D412-709 bluefile & type labels per PPP D412-709-015 CHG002

8/10/19

110



0.00

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/19

(B)

120



0.00

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-709-015

Location:

PPP Rev: B

6/14/19 (B)



Picklist Print

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Page 1

Work Order ID: 57018

Parent Item: D412-709-015

Parent Item Name: Hinge Panel Door Modification

Comments: IPP rev. B 05.03.08 D3240-1 no longer made in house

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2126

Manufactured

No

110

f

145.9302

37.8947

Seal

72.00" long x 1/8" per kit

↳ mca seal

8/10/19 (80)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST405

145.9302

48285

145.9302

110

Each

0.0000

6.0000

D3236-1

Manufactured

No

110

Each

0.0000

6.0000

Window

D3240-1

Manufactured

No

110

Each

2.0000

6.0000

Frame

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST217

2

46170

2

10-3-19 SP

6

B57016 Pub/19

B57017 10-3-19 SP

6x

2

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1				1			D3118-3	SIGN ASSEMBLY
	1						D3136-041	WINDOW ASSEMBLY
1							D3136-043	WINDOW ASSEMBLY
			1				D3224-1	FRAME
							D3236-1	WINDOW
	1			1		1	D3237-1-0720	SEAL RETAINER
						1	D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C
 Date: 06.11.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

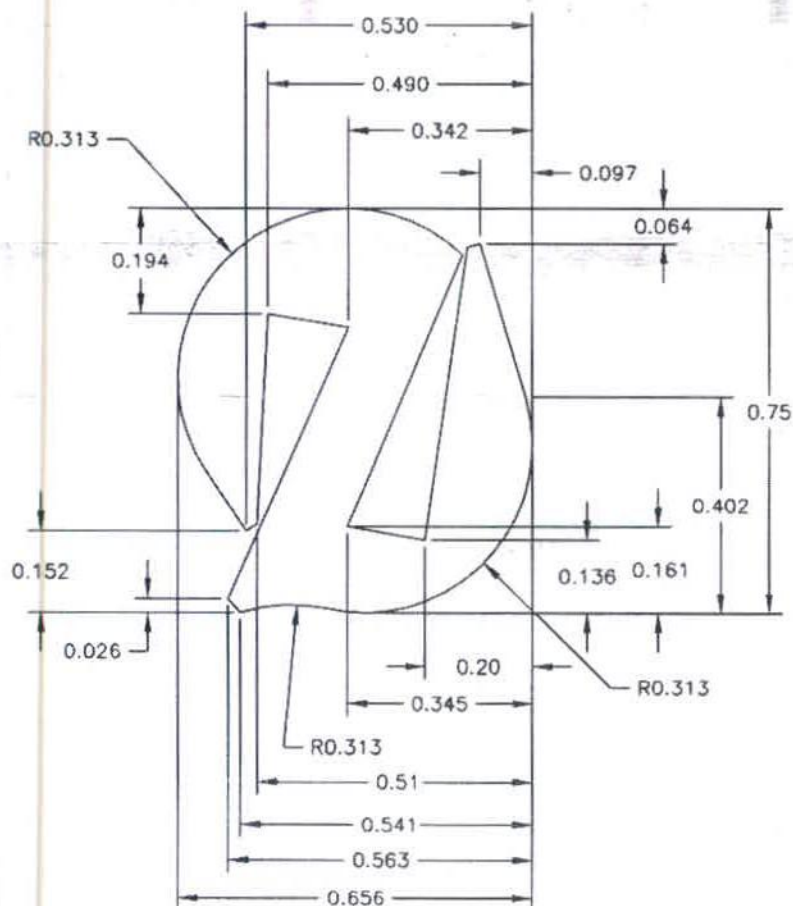
NOTE: Date & initial all entries

REFERENCE ONLY



RELEASED
490315 KE

DESIGN	AE	DRAWN BY	AE	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C
CHECKED	AE	APPROVED	AE	DRAWING NO. D2126	SHEET 1 OF 1
DATE	99.03.15	TITLE	LOCKING SEAL	SCALE	3:1
A	92.03.16	NEW ISSUE			
B	98.12.01	REDRAWN: ADD PATTERN			
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS			



1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL
LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy D412-709 bluefile & type labels per PPP D412-709-015 CHG002

C21013119

REFERENCE ONLY

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-709-015

Location: _____

PPP Rev: _____

REFERENCE ONLY

